

# PF165 TRANSOM CONNECTOR PATCH FITTING WITH DOOR STOP INSTALLATION INSTRUCTIONS

DOOR THICKNESS: 8 mm to 12.7 mm (5/16" to 1/2")  
DOOR WIDTH: MAX. 1000 mm (39-3/8")  
DOOR WEIGHT: MAX. 100 kg (220 lbs)

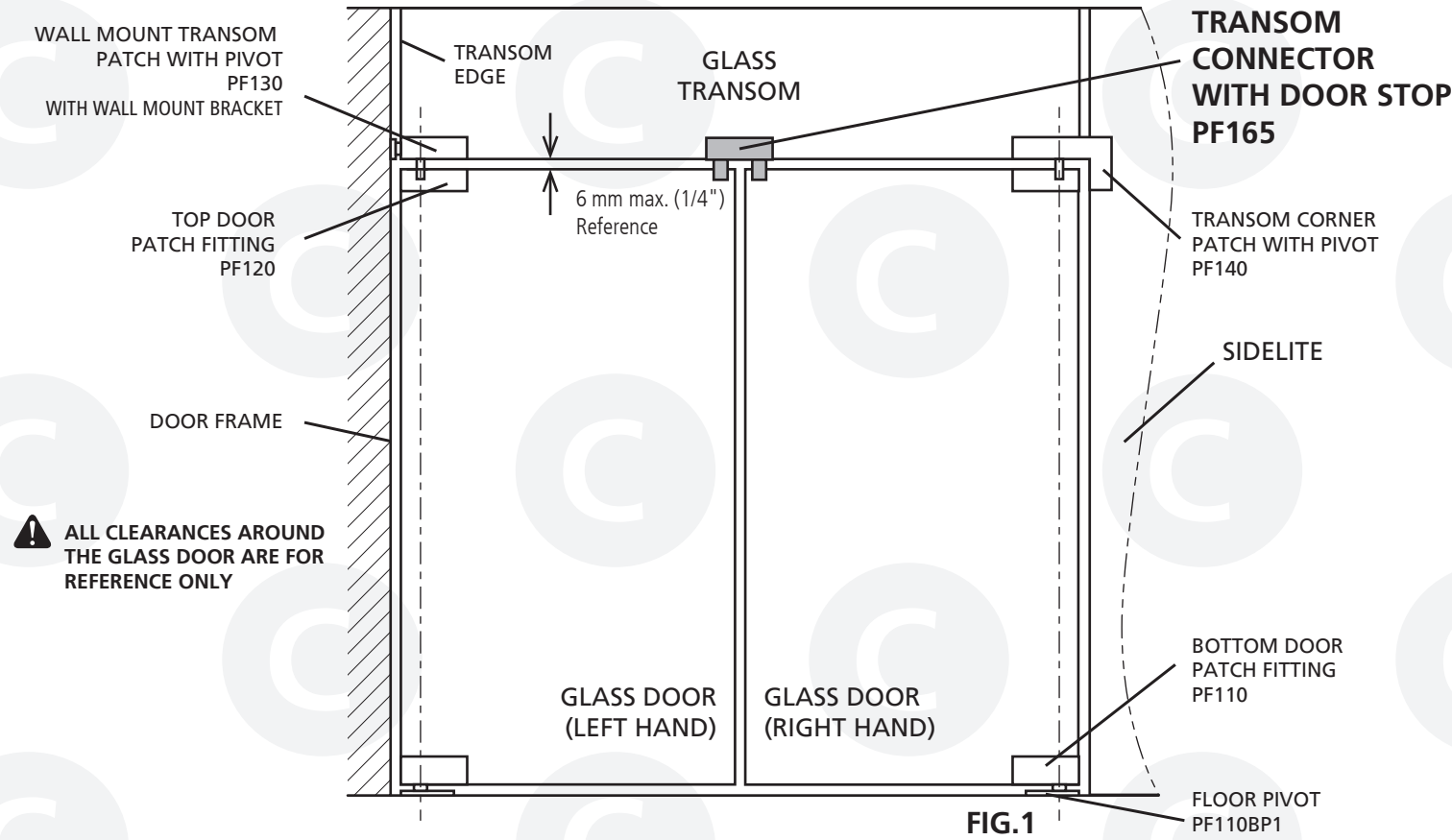


FIG.1

DIMENSIONS:  $\frac{\text{mm}}{\text{INCH (ref.)}}$

⚠ DRAWING NOT TO SCALE  
DO NOT USE AS TEMPLATE

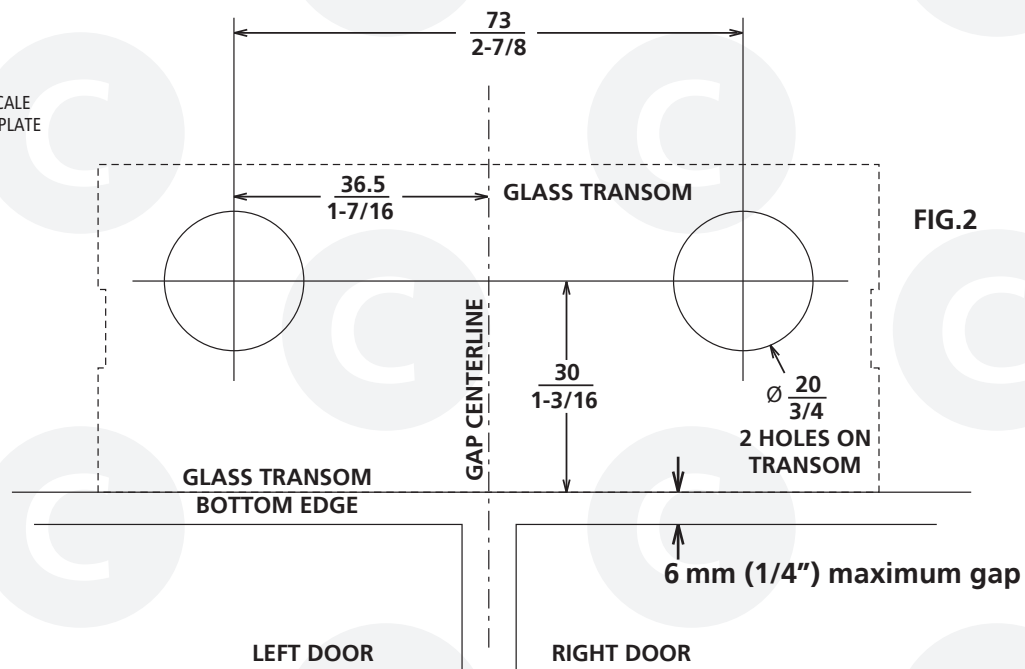


FIG.2

# PF165 TRANSOM CONNECTOR PATCH FITTING WITH DOOR STOP INSTALLATION INSTRUCTIONS

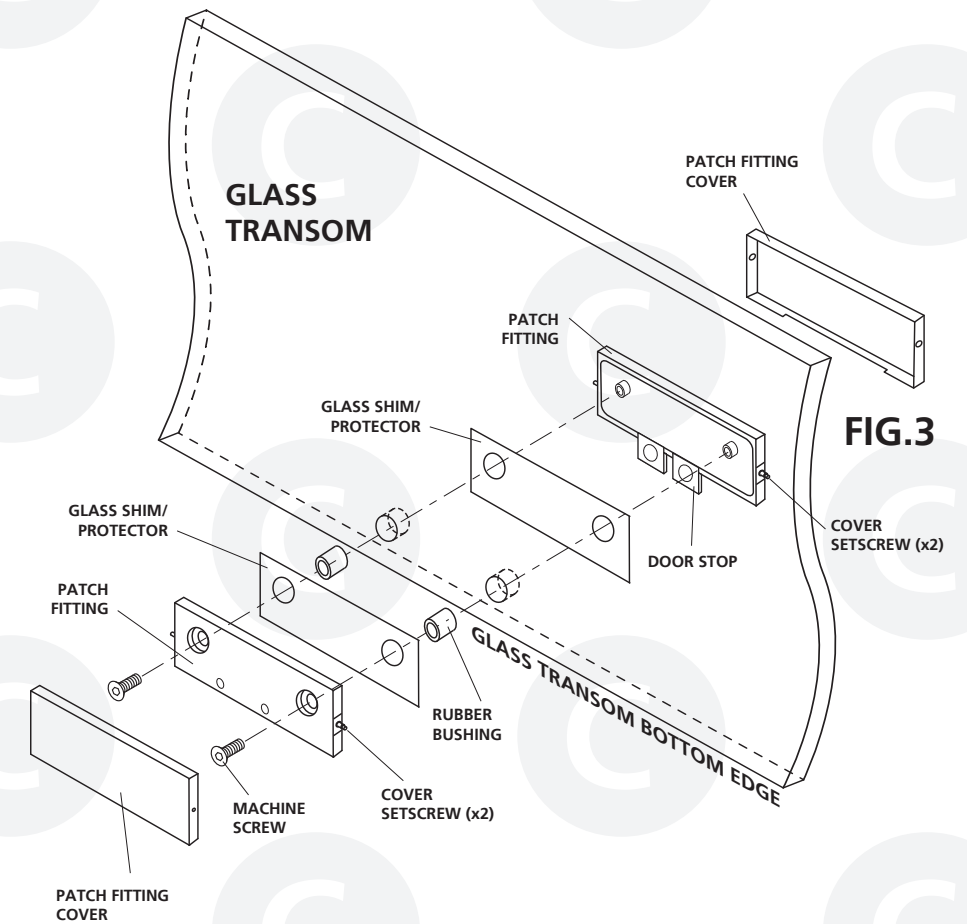


FIG.3

## INSTALLATION INSTRUCTIONS:

1. Determine the center of the gap between the two doors as shown in figure 2.
2. Drill two 20 mm holes into the transom glass as shown in figure 2.
3. Prior to installation, remove the stainless steel covers from the patch fitting by using the included hex-key and screwing-in the set screws.
4. Once covers removed, install and orient door stops so that the plastic bumpers face the door.
5. Place rubber bushings in to the holes and install the patch fitting halves on to the transom with glass protectors between the fitting and the glass. Use shims to accommodate difference glass thicknesses if required. Level patch fitting and secure with supplied screws.
- ⚠ There must be no direct contact between any metal part of the patch fitting and glass.
6. Place covers over fitting body and unscrew securing set screws to secure the covers onto the fitting body.